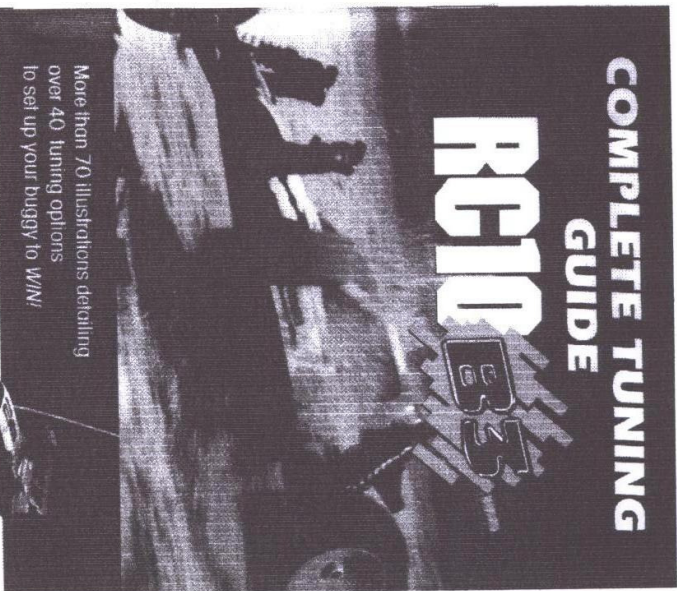


#6194

**RC10
B3**



**COMPLETE TUNING
GUIDE**

**RC10
B3**

More than 70 illustrations detailing
over 40 tuning options
to set up your buggy to WIN!



#6194

The Complete Tuning Guide for the RC10B3

How this Guide got started

This Guide first saw the light of day online at the Team Associated RC Cars web site. It was created in the hopes that it would answer the tuning questions that normally would be directed to us, thereby freeing us to spend more time making terrific cars.

We later decided to adapt the online section to a print version to make it more accessible to the reader (because you can't copy your computer to the track!).

The line does not mean to imply that there are no other tuning possibilities for the B3 other than those contained in this Guide. Alternative companies are constantly expanding the possibilities (and shrinking your wallet!) when it comes to hogging up your car.

Who this Guide is for

Our feedback indicates that many of you feel lost in the maze of tuning possibilities.

This Guide is for those who wish to understand all the tuning possibilities that associated has built into the RC10B3. It is also written for those who wish to beat the points of the competition by superior tuning.

We chose to make this information extremely accessible to the novice. This means that the explanations we give are so basic that they may offend the seasoned racers. Sorry about that!

How this Guide is organized
We have organized this Guide according to the different sections of the car. Every tuning option covered will have all or some of the following information:



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Book cover design and text by Steve Hasting

- What the feature is
- What tuning options are possible
- How the changes will affect the vehicle
- How to make the change
- How to make this feature on your setup sheet

• Illustration(s) of this feature, with captions

In the center spread is a blank setup sheet for your copies. EVERY tuning option on the setup sheet is explained in this Guide. The numbers on the setup sheet are asterisks in the Guide if mentioned, so you can look up that feature in the Guide quickly.

We have also underlined certain key terms in the text—like motor load, blade steering, battery packs—to help you find what you are looking for, highlighting information you may want to read first.

In short, we have tried to cut through the fluff and produce a small, practical Guide that you can actually use, and that will guide more valuable over time and experience.

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Contents approved by
former World Champion
Mark Ayoub*

2

Getting the best setup for your B3

The following is how expert racers tune their buggies to the track. Tuning changes combined with practice, practice, and more practice makes a winner. Only make changes that you can justify.

- Copy the setup sheet in the middle of this book several times. Fill it out according to the standard B3 setup of right and left. Change your B3 so it matches this standard setup. Fill out the Track Conditions section of the setup. Mark the page as "Standard Setup." Put the setup sheet aside and consider the following tips from the pros.

- Before you change any of your settings, make sure you can get around the track without crashing. None of your setup changes will work if you cannot stay on the track. Your goal at this point, as a novice, is to get consistent lap times, not to go fast. Your lap times may be inconsistent because of poor control. So get a lap counter and have a friend time your laps until they are consistent. Keep notes of your lap times so you can check your progress. You may note your best times on the back of your current setup sheet.

- After your lap times are consistent, focus on your tire type. What are the winning racers using? Read the Wheels & Tires section for basic guidelines on tire choice. Change your tires if necessary, mark the change on your setup sheet, and practice. Are your lap times the same, better or worse? If your lap times are better, then you have either become a better driver or your new tires have made a difference.

- Now you can start making the tuning changes in this booklet to your car settings. Make changes one at a time, checking your lap times each time before you make another change. Read the Guide carefully and thoroughly to make sure your changes match the conditions of the track, and that you are addressing real problems. Mark each change on your setup sheet. When you have made real progress, you may want to make up a new setup sheet with those changes. Put it in a safe place. It can be used again later if you race on a track with similar conditions.

Standard Setup for the B3 and Guide Index

(The following ones of tuning are explained in this Guide. Copy them up the tuning section of the book.)

1. Front camber link tower, outside hole
2. Front camber link tower, outside hole
3. Front beam, 0-1 deg
4. Front caster, 20 deg
5. Front ride height, minus wheel
6. Front control bar, none
7. Ackerman, outside holes of servo sweepers
8. Bump steer spacers, none
9. Anti-squat, 3 deg
10. Diveshot's dogbones or MIP CVD's
11. Rear corner, -1 to -3 deg
12. Rear camber link tower, inside hole, none
13. Rear ride in, 3 deg
14. Rear ride out, 3 deg
15. Shock tops, front, 98. Rear, 1-32
16. Shock oil, 25wt
17. Shock shaft, front, 71. Rear, 1-02
18. Shock pistons front #2. Rear #1
19. Shock springs, front, green. Rear, silver
20. Shock linkers, none
21. Shock mounting, front tower, outside. Airm, inside
22. Shock mounting, rear tower, middle. Airm, outside
23. Tires
24. Tires
25. Batteries, 1 piece
26. Batteries, 2 pieces
27. Battery placement, rear
28. Radio
29. Servo
30. Speed control
31. Motor
32. Bursts
33. Springs
34. Pinion
35. Spur Gear
36. Chassis, standard
37. Weight in diskard, none
38. Wheelbase, sport
39. Sinker, Assoc. R/C
40. Body, Assoc. RC10B3
41. Wing, 9x1

3

Front Suspension

▮▮ Camber, front

Camber describes the angle of the wheels as their tops lean to or away from each other, fig. 1a. Negative camber means that the tire leans inward at the top, pivoting at the front outer hinge pin, fig. 1b. Positive camber means that the tire leans outward at the top. (Positive camber should not be used.) Camber is measured in degrees.

How do I know which setting to use?

- Use more than 3 deg. of negative camber to improve stability in bumps, but this also decreases traction because less of the tire is contacting the track.
- Use less camber (0 to 1 deg.) for maximum amount of traction, but this will also be less stable in bumpy conditions.
- We suggest using between 1 and 3 deg. of negative camber at all times. Camber degrees are difficult to measure, but can be done by pulling a vertical object next to each tire, and making sure that the space at the top between the tire and the object is the same for both sides of the car.

How do I change the camber? You change the front camber by turning the camber link, fig. 1c. This pivots the axle at the hinge pin, fig. 1b.

On setup sheet: You mark the number of degrees of camber you used.

▮▮ Camber Link Adjustment, front

The camber link is from the stock tower to the steering block ball end, fig. 2b. Changing the mounting position of the camber links can affect traction, stability, and handling on rough tracks. You have two link possibilities on the lower, fig. 2a.

How do I know which link is best? Use the following two guidelines:

- Using a longer mounting position will increase traction but decrease stability and rough track handling, fig. 2b.
- Using a shorter mounting position will decrease traction but increase stability and rough track

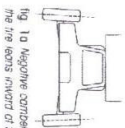


fig. 1a Negative camber means that the tire leans inward at the top.

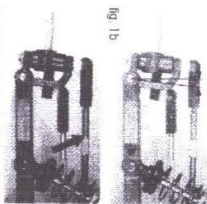


fig. 1b Turn this turnbuckle to adjust camber.

TIP The stiffer your front arms (#49108) may work better with your suspension because they won't bend under the load.

TIP Raising the wheel spacers on the kingpin top or bottom. Moving the kingpin up will increase the amount of camber change in the front tires. Moving the car a more forgiving heat. Moving the kingpin down will make the buggy slightly more difficult to drive.



fig. 2a Camber link possibilities

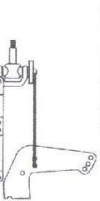


fig. 2b Longer mounting position will increase traction but decrease stability.

ding. Standard setting for the front is the outside hole of the lower to the steering block, fig. 2c.

- The outside (stronger) camber position is the standard position and works best at most tracks.
- The inside (longer) camber position will increase steering but will make your car a little harder to drive.

How do I adjust the camber position? First pop off the lower turnbuckles. Then move the tower's ball ends to the new position. Lastly, adjust the turnbuckle length and pop them back on in their new position.

On setup sheet: You mark which hole you used for your camber link from the tower to the steering block, fig. 2d.

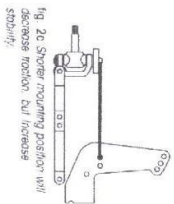


fig. 2c Shorter mounting position will decrease traction but increase stability.

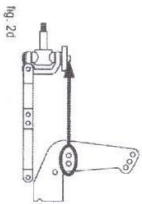


fig. 2d

▮▮ Toe-in and Toe-out, front

Front toe-in/Toe-out describes the angle of the wheels when viewed from above, fig. 3a. The front of the wheel turning inward (Toe-in) or outward (Toe-out) rather than pointing straight ahead. It is measured in degrees.

How do I know when to use toe-in or toe-out?

- On slippery tracks use a small amount of toe-in. Add toe-in to the front tires if you need them stabilizing your vehicle under acceleration. Doing this will also decrease the amount of steering when entering a corner, and increase it coming out of a turn during acceleration.
- Add toe-out when you need more steering entering a corner. But doing this will cause instability when accelerating through bumps or down a slippery straightaway.
- We suggest using 0 to 1 degree of toe-in at all times. Yes, it is difficult to measure the degrees! Drawing parallel lines on a board and setting your vehicle next to them can help.

How do I change the toe-in or toe-out? By turning the turnbuckle shown in fig. 3b you adjust this setting. Your steering block will pivot around the kingpin, fig. 3c.

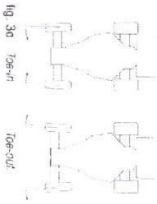


fig. 3a



fig. 3b

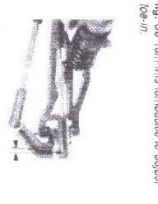


fig. 3c

TIP The factory Team B3 Titanium Turnbuckle Kit (#1258) resists bending and provides weight savings.

On setup sheet: You mark how much toe-in or toe-out you have on your car. In degrees.

4.3 Caster, front

Caster describes the angle of the Kingpin when it is leaned toward the rear of the vehicle. Positive caster means the Kingpin leans rearward of the top, fig. 4a. Negative caster (leaning the Kingpin forward) is never used.

How do I know which setting to use?

- Use 30 deg. of caster if you need increased steering entering corners and less steering exiting corners. It will also be more stable when accelerating through fast bumpy track conditions. Recommended for dirt oval.
- Use 25 deg. of caster if you need less amount of steering entering corners, but more steering in the middle and exiting corners. If this setting results in annoying bump steer, add a washer as in fig. 8a.

How do I change the caster? By changing the front block carriers. You have two choices, 25 deg. (#7212, optional) and 30 deg. (#7210, kit standard).

On setup sheet: You mark which front block carrier you use fig. 25 deg. or 30 deg.

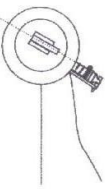


fig. 4a Positive caster shown



fig. 4b Your front block carriers will determine the amount of caster



fig. 4c Change the front block carriers to change the caster

4.3 Ride Height, front

Front ride height describes the height of the vehicle as indicated by the o-arms with the kit fully equipped with oil electrics and the body off. To set the standard front ride height, push down on the front suspension and then let go. When the suspension stops, the front arms should be level with the bottom of the nose pole when you look at the front edge of the o-arms, fig. 5a. If they are not in a straight line, then adjust the ride height until it is level. If you decide to move the battery pack forward or back, then recheck the ride height and adjust so it is level.

When should I change the ride height? You should always check the ride height after making all your other adjustments, just before you are ready to



fig. 5a Standard front ride height is o-arms level. This means that front o-arms edge should be in a straight line as shown.

race. You should maintain your ride height level as described above.

- But if you want more steering, drop your front ride height (arms aiming downward toward the chassis).
- Raising your ride height will give you more push, and less steering.

How do I change the ride height? By adding or subtracting preload spacers to the front shocks or by sliding your shock spring clamps up or down, fig. 5b.

On setup sheet: You mark here if your front ride height is level ("arms level"), or otherwise ("arms -2 deg. below level").

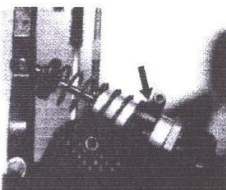


fig. 5b Slide your shock spring clamps down to raise your chassis ride height, or modify your preload spacers.

6 Antiroll Bar (sway bar)

Antiroll bars are used to stabilize a car from excessive chassis roll (which occurs when your car leans through the turns by centrifugal force). A car not using an antiroll bar on a high traction surface will tend to have a lot of chassis roll, which results in being less responsive. A car using antiroll bars on a high traction surface will tend to have less chassis roll, making the car more responsive to cornering, at the same time making the car more stable.

Antiroll bars are generally used on smooth, high traction conditions. If the track is very bumpy, then antiroll bars are not your best bet. The more bumpy a track gets, the more the bars become a disadvantage. Antiroll bars on bumpy tracks don't fully allow your suspension to work, independently, making your car difficult to drive.

When do I use an antiroll bar? Knowing when to use a front or rear antiroll bar is fairly easy.

• If you are driving on a high traction track and your car wants to quester, then use the front antiroll bar only. This will stiffen the front during cornering, giving the car consistent steering throughout the corner.

• If your car is understeering, this is when you would want to try a rear antiroll bar. The rear antiroll will keep the rear of the car from rolling in, return, transferring more weight to the front of the car, gaining steering.

You can modify the effects by changing the wire diameter to the thicker one or the thinner one.

How do I get the antiroll bars? Antiroll bars are optional items. They are part #9104 for front antiroll bars for the 13R83, and #9254 for rear.



fig. 6a Standard front roll bar shown

On setup sheet. You mark here if you used the thicker wire or thinner one, or none.

7 Ackerman

Ackerman is a term describing the effect of the inside front wheel turning tighter than the outside front wheel.

How do you know which setting to use?

- Use the Standard setup, fig. 7a, for less aggressive steering and a more forgiving driving feel.
- Use the Optional setup, fig. 7b, of less Ackerman if you want more aggressive steering—but this will make the car less forgiving to drive. Try it only with very high traction tracks. This setup is rarely used!

How do I change the Ackerman setting? Pop the dog link off the servo saver ball ends, fig. 7c. Move the ball ends to new locations according to fig. 7a or 7b. Adjust your dog link for the new locations.

On setup sheet: You mark here which steering Ackerman setup you used. You have two choices, shown in fig. 7a or 7b.

fig. 7a Standard Ackerman for greater ease of driving



fig. 7b For more aggressive steering

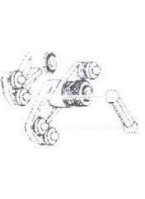


fig. 7c Change your settings by changing your ball end locations on the servo saver. The dog link is shown being removed.

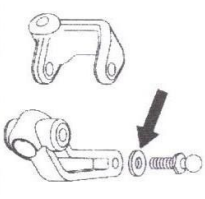
8 Bump Steer

Bump Steer takes its name from the fact that when the car goes over bumps, it changes the steering. Bump steer is the undesirable effect of extra toe-in in one tire or the other as your car goes over bumps such as 'roguis' (which are randomly-spaced hilly bumps closely spaced together in an area on the track), making your steering unpredictable. Your car then bounces back and forth instead of going straight through the bumps.

When do I change the bump steer?

- When you want to keep a straight line through moguls and other bumps, or have better control of your steering through bumps.
- When you change your block carrier, fig. 8a, from 25 degrees to 30 degrees, then bump steer will be more pronounced. Add a washer where shown if

fig. 8a Show your bump steer problem by adding a washer where shown



bump steer becomes a problem.

How do I change the bump steer? You minimize the undesirable toe-in effect by adding small washers between the steering block and its ball end, fig. 8a. One washer is usually sufficient.

On setup sheet: You mark how many washers (spacers) you used to help eliminate bump steer.

Rear Suspension

9 Anti-squat, rear

Anti-squat is the angle of the rear arms in relation to the horizontal chassis surface. For example, 3 degrees means the front of the arm is mounted 3 degrees higher than the rear of the arm.

How do I know when to change the anti-squat?

- The standard rear arm mounts have 3 degrees of anti-squat, which results in increased traction exiting corners. 3 degrees will also allow your car to jump higher and farther.
- Less anti-squat (1.5 degrees and 0 degrees) will allow your car to decelerate better through bumpy sections but will have less forward traction.

How do I change the anti-squat? By changing the rear suspension mounts, fig. 9a. The raised lettering on the mounts is explained as follows:

- '2, 3' means 2 degrees toe-in, 3 degree anti-squat (part # 9266).
- '3, 3' means 3 degrees toe-in, 3 degrees anti-squat (part # 9267), fig. 9b.
- '3, 0' means 3 degrees toe-in and no anti-squat (part # 9268).

On setup sheet: You check here which degree of anti-squat your vehicle is using.

10 Driveshafts

Driveshafts (fig. 10a) link your transmission's output to the stub axle to transfer force to the wheels.

- How do I know which driveshaft to use?
- Choose the dogbones (fig. 10a) if you are



fig. 9a Your rear arm mounts will determine your anti-squat setting.



fig. 9b Your rear arm mounts are labeled for easy identification. This arm mount will give you 3 degrees toe-in and 3 degrees rearward 3 degrees (anti-squat).



fig. 10a Dogbone driveshaft

budget-minded. Also try them in extremely bumpy conditions, because they are loose on both ends.

- Try MIP™ CVD's for a slight edge on performance. They are more efficient in transferring power to the wheels.

On setup sheet: You write here which drivetrains you used, dogbones (fig. 100), MIP CVD's, or another type, like universals.



Fig. 100: You can change your drivetrain type.

III Camber, rear

Camber describes the angle of the wheels as their tops lean toward or away from each other when looked at from the rear (fig. 11a). Negative camber means that the tire leans forward at the top, pivoting at the rear outer hinge pin, fig. 11b. Positive camber means that the tire leans outward at the top (not used). Camber is measured in degrees.

How do I know which setting to use?

- Use more than 3 deg. of negative camber to improve stability in turns, but this also decreases traction because less of the tire is contacting the track.
- Use less camber (0 to 1 deg.) for maximum amount of traction, but this will also be less stable in bumpy conditions.
- We suggest using between 1 and 3 deg. of negative camber at all times. Camber degrades are difficult to measure, but can be done by putting a vertical object next to the each tire and making sure that the space at top or bottom between the tire and the object is the same for both sides of the car.

How do I change the camber? You change the front camber by turning the camber link, fig. 11c. This pivots the axle at the hinge pin, fig. 11b.

On setup sheet: You mark the number of degrees of rear camber you used.

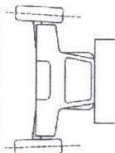


Fig. 11a Camber is seen from the back or front of the car.



Fig. 11b In negative camber, your tire leans inward at the top.



Fig. 11c Turn the camber link to change camber.

IV Camber Link Adjustment, rear

The camber link is from the rear shock tower to the wheel hub, fig. 12a. Changing the mounting position of the camber links can affect traction,

stability, and handling on rough tracks.

How do I know which link is best? Use the following guidelines to find the best handling for your track conditions.

- Using a longer mounting position (fig. 12b) will increase traction but decrease stability and rough track handling.
- Using a shorter mounting position will decrease traction but increase stability and rough track handling.
- Standard setting is the inside hole of the rear bulkhead to the inside hole of the hub carrier.

How do I adjust the camber link? First remove the ball cups from the ball ends and unscrew the ball ends. Then screw the ball ends into the new holes. Reinsert the ball cups onto the ball ends again, twisting or untwisting the cups as necessary to fit.

On setup sheet: You mark which holes you used for your camber link from the tower to the hub carrier.



Fig. 12a The camber link is from the rear shock tower to the wheel hub.



Fig. 12b The longer position increases traction, the shorter position increases stability and rough track handling.

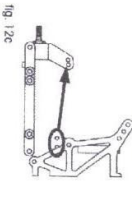


Fig. 12c

IE Toe-in, rear

Rear toe-in describes the angle of the wheels when viewed from above, the front of the wheel turning inward rather than pointing straight ahead. Rear toe-in affects front and rear traction.

How do I know how much toe-in to use?

- Decreasing rear toe-in (so that the wheels are almost pointing straight ahead) decreases rear traction and adds steering.
- Increasing rear toe-in will increase rear traction and remove steering.

How do I adjust toe-in? You adjust this setting by changing arm mounts, fig. 13a & b. Your B3 comes with 3 deg. of rear toe-in per arm mount, for a total of 6 deg. The kit also comes with 0 deg. rear hub corners. This 3 deg. setup works best for almost all track conditions. It is rarely changed. However, Associated offers optional 2 degree arm mounts (#9286) for more flexibility.



Fig. 13a Different arm mounts will swing your rear arms forward or back for different degrees of toe in.



Fig. 13b The first number on the arm (front) will indicate which beam you have. "23-3" means 3 degrees toe-in and 3 deg. oval squat.

On setup sheet: You mark here which mount you used.

14 Rear Ride Height, rear

Rear ride height describes the height of the vehicle as defined by the dogbones or CVD's with the kit fully equipped including electronics (but with body removed). To set the standard rear ride height, push down on the rear suspension and then let go. When the suspension stops, the dogbones should be level. **Fig. 14a.** If they are not in a straight line across, then make adjustments. If you decide to move the battery pack forward or back, then recheck the ride height and adjust so it is level.

When should I change the rear ride height?

- You should always check the ride height after making all your other adjustments. Just before you are ready to race. You should maintain your ride height as described above.
- But if you lower it (coils going down toward chassis), you will have more traction. In high traction conditions, lower ride height will also **improve** handling.
- If you raise it, you will have more steering going into turns when you let off the acceleration. Raising it in low traction conditions will add high speed steering.

How do I change the rear ride height? By adding or subtracting preload spacers to the rear shocks, or by sliding your shock spring dampers up or down, **fig. 14b.** The spring tension then forces your chassis up or down.

On setup sheet: You mark, if your rear ride height is level ("dogbones level"), or if you raised it or lowered it.

Shocks, General

13 Shock Body

The shock body, **fig. 13a,** houses the oil and piston components. Its length determines the amount of piston travel. Its composition can have an impact on the smoothness of the shock action.

TIP

Get the new shock seal kits with factory horns Green Stone (#1142) instead of all for best lubrication and shock action.

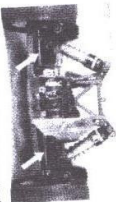


Fig. 14a Move them up or down, rear ride height is when your dogbones are in a straight line, as viewed from the rear.



Fig. 14b You change your ride height by changing the preload spacers, or by sliding your shock springs dampers up or down, at arrow.

TIP

The graphite rear lower (#9271) may be more responsive to your suspension, since it is stiffer and resists bending under load.

How do I know which shock body to use? Use the gray hard anodized yellow coated shock body if you want smoother shock action. Highly recommended for competition racing.

On setup sheet: You indicate the body length used (expressed in decimal form), such as 1.32 (rear shock size) or .89 (front shocks). You may wish to note if you used the standard gold shock bodies or the gray body type.



Fig. 13a Shock bodies come in different lengths and compressions.

16 Shock Oil

Oil weight determines the dampening of your car. It helps control how quickly the spring rebounds. In other words, shock springs hold your car off the ground, oil determines how the car regains that height after bumps and jumps. Heavier weight oil makes rebound more sluggish than lighter weight oil.

Associated sells high-quality silicone oil in 2 oz bottles from 10wt to 80wt. This silicone oil handles better over a wider range of weather conditions. The longer the number, the heavier the weight. That is, the oil viscosity is thicker.

How do I know which weight of oil to use?

- If your car is bouncing too much, or bottoms out too much, after the jumps, then switch to heavier oil and change to a smaller hole piston.
- Use lighter oil for **Bumpy** tracks.

On setup sheet: You mark here which weight of oil you used. If you used the oil shown in **fig. 16a,** you would mark ".30" in the space.



Fig. 16a The correct oil weight can help you regain your ride height in a very hot region. *Use this oil for your track conditions.*

17 Shock Shaft

Your shock shaft, **fig. 17a,** connected to your arms, communicates the shocks' dampening effects to the arms. Associated has two types of shafts.

How do I know which shaft to use? Use the unobtainium shaft if you want smoother shock action. Highly recommended for competition racing.

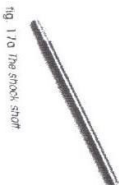


Fig. 17a The shock shaft.

On setup sheet: You indicate the shaft length used (expressed in decimal form), such as .71 (front) or 1.02 (rear). You may also note if you used Associated's Unobtainium shock shafts, standard shafts, or other ones.

1B Shock Pistons

The piston has two holes through which the oil flows as the piston travels up and down in the shock body. Fig. 18a shows the shock piston held in place on the shock shaft with E-clips. Pistons determine shock dampening.

Shock dampening manages the resistance of the shock as the piston moves through the oil in the shock body. Changing the piston hole size changes the dampening characteristic of the shock. The smaller holes provides the greatest dampening, also known as more "pack". The larger holes provides the least dampening, or less "pack", allowing the oil through more quickly.

Associated #9465 includes 4 each of #1, #2, and #3 pistons. The #1 piston has the largest holes and the #3 piston has the smallest holes.

How do I know which piston to use?

- If your vehicle is bobbling out (becoming completely compressed) after the jumps, try using the smaller hole size piston, #3. It may help to accompany this with heavier shock oil.
- If your car bounces too much, you may try a larger piston size. As a general rule of thumb, with certain exceptions, the smoother the track surface, the smaller the hole piston.
- We recommend starting with the #2 piston in front with a #1 piston in the rear for the B3.

On setup sheet: You write here which shock piston you've added to your shocks, #1, #2, or #3

1D Shock Springs

The springs' purpose is to keep the vehicle level (Fig. 19a). Several spring tensions are available to achieve this.

- **How do I know which spring to use?**
- **Stiffer springs lead your suspension response**

Fig. 19a Your shock springs help your car level out after the bumps



TIP
To maintain smoothest shock action, criss cross the shaft with a lotted piece of paper between pistons and shaft with indexing your shocks

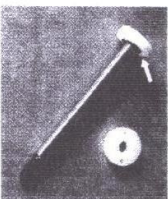


Fig. 18a Your shock pistons further fine-tune your shock dampening characteristics. The holes in the piston can be likened to doors in a store being people in for a sale. If the doors were quartered only part way, then they let people through more slowly than if the doors were wide open. So the smaller holes in the piston means less oil can get through and this makes more sluggish shocks.

TIP
Some racers have experimented with drilling a third hole for more tuning options.

more quickly, but because of their stiffness, will not absorb smaller bumps as well.

- Softer springs are best for tracks with many small bumps.

On setup sheet: Write in which shock springs you used by color. Each shock spring is color-coded according to the stiffness of the spring, Fig. 19b.

2D Shock (Travel) Limiters

You can limit the amount of travel the shock shaft makes in the shock body. For this purpose Associated #6466 limiters (Fig. 20a) has four each of three sizes of travel limiters: 1/8" (.125), 1/16" (.062), 1/32" (.031).

When do I add shock limiters?

- When your car leans too much in the turns, add limiters to both right and left side shocks.
- Also, try adding limiters to the rear shocks on high traction smooth tracks when your buggy's front end loses an acceleration. The limiters can give you more traction this way. In the rear, limiters are used only for high traction, smooth tracks.
- Not recommended for bumpy tracks because you'll bottom out your shocks sooner.

How do I add shock limiters? You must remove your shocks from the car and take them apart.

Fig. 20a shows two limiters being added to the shock shaft. These limiters will end up inside the shock. You may also add limiters to the shock shaft while the shaft is protruding from the shock body.

On setup sheet: You mark here the overall thickness of the shock limiter washers you've added to your shock.

2E Shock mounting, front

You have several mounting positions for your shocks on the lower and front arm.

- **When do I change the shock mounting position?**
- Fig. 21a Use this position on very high dirt, smooth tracks. Use a slightly stiffer spring. Recommended

COLOR	REAR	FRONT	limy
red	#7436		
gold	#7435		
blue	#7434		
silver	#6478	#6496	
green	#6480	#6494	
black	#6461	#6232	softer

Fig. 19b Your shock springs are color-coded according to its stiffness.

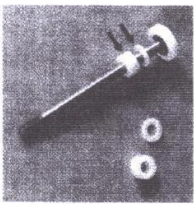


Fig. 20a Shock limiters will limit the amount of shock travel. These limiters will go inside the shock and will either be downstream of the shock. Placed outside the shock, they will affect the geometry.

SETUP SHEET **RC10B3**

TEAM ASSOCIATED

driver _____
 track / city _____
 event _____ date _____

FRONT SUSPENSION

Numbers in squares are cross-referenced to those in the Tuning Guide.
 Numbers in circles refer to features in drawing on this page.

4 ● CASTER 25° 30°

5 ● FRONT RIDE HEIGHT ARMS LEVEL other _____

1 ● CAMBER _____

6 ● ANTI ROLL BAR NONE
 THICK
 THIN
 other _____

3 ● TOE-IN _____ TOE-OUT _____

8 ● BUMP STEER SPACERS

7 ● STEERING ACKERMAN STD
 OPTIONAL

FRONT SHOCKS

15 BODY STD GRAY other _____
 BODY 89 other _____

17 SHAFT .71 other _____
 SHAFT STD Unobtainium

20 LIMITERS, inside _____
 LIMITERS, outside _____

18 PISTON # _____
19 SPRING _____
16 OIL _____ wt _____
2 CAMBER LINK ADJ.
 lower: a / b _____
21 SHOCK MOUNTING
 lower: c / d / e arm: f / g _____

REAR SUSPENSION

11 ● CAMBER _____

14 ● REAR RIDE HEIGHT _____

10 ● MIP CVD's DOGBONES UNIVERSALS

13 ● TOE-IN / **9** ANTI-SQUAT 2-3 3-3 3-0

6 ● ANTI ROLL BAR NONE
 THICK
 THIN
 other _____

38 WHEELBASE ADJUSTMENT
 REAR →
 SHORT
 MED.
 LONG

REAR SHOCKS

15 BODY STD GRAY other _____
 BODY 1.32 other _____

17 SHAFT 1.02 other _____
 SHAFT STD Unobtainium

20 LIMITERS, in _____
 LIMITERS, out _____

18 PISTON # _____
19 SPRING _____
16 OIL _____ wt _____
22 SHOCK MOUNTING
 lower: e / f / g arm: h / i _____
12 CAMBER LINK ADJ.
 on lower: a / b arm: c / d _____

OTHER

40 BODY _____ **37** WEIGHT IN BULKHEAD _____ **41** MOTOR _____ **32** BRUSH _____ **33** SPRING _____
 WING

23 FRONT TIRES _____ **24** FOAM _____ **34** PINION _____ T **35** SPUR _____ T

25 REAR TIRES _____ **24** FOAM _____ **39** SLIPPER ASSOC. HYDRA VISCOUS
 TRACTION COMPOUND _____ SLIPPER STD looser lighter

26 FRONT WHEELS 1 PC. 3 PC. other _____ **27** BATTERIES _____
 REAR WHEELS 1 PC. 3 PC. other _____ **27** BATTERY PLACED FRONT F-MIDDLE MID R-MIDDLE REAR

36 CHASSIS STD SHORT LONG GRAPHITE **28** RADIO _____ **29** SERVO _____ **30** SPD. CONT. _____

42 TRACK CONDITIONS

SURFACE smooth bumpy BUMPS: _____
 TRACTION low med high
 COMPOSITION
 sandy soft dirt grass clay other _____
 wet dry dusty other _____
 other: _____

43 RACE COMMENTS

MAIN _____ PLACE _____ TQ _____
 NOTES _____

44 BUGGY COMMENTS

NOTES _____

mended with 40W oil, #1 pistons and silver springs. Commonly used position.

- Fig. 21b. Recommended kit setup. Gives consistent steering on a very wide variety of tracks. Use with 35W oil, 1 thin liner, #1 pistons, and green springs.

• Fig. 21c. Outside hole on arm replaces cogless-side steering. Unscrew the bottom of the shock to increase travel. Use 30W oil, #1 piston and black springs.

• Fig. 21d. The lower tower position removes more steering. Great for carpet or track with similar traction. Use 30W oil, #1 pistons and green springs. Make sure you re-check the ride height after shock mounting changes and check that your dogbones remain seated if you mount your shocks outside on the tower.

How do I change the shock mounting position?
Remove the screw on the arm and move it to another hole. Remove the nut, washers and screw from the tower and reposition it in another hole.

On setup sheet: You mark here which arm hole and shock tower hole you mounted your shock. You have two choices for arm mounting and three choices for the tower.

ZZ Shock mounting, rear tower

There are several mounting possibilities for your rear shocks.

How do I know which mounting position to use?
• Fig. 22a. Use when track is a little slippery and bumpy. Use 25W oil and green springs.

• Fig. 22b. Use when track is slippery and smooth. Use 30W oil and silver or blue springs.

• Fig. 22c. Not recommended except for extremely rough conditions. Chooses excessive down travel, so odd 3 thin spacers inside the shock. Use 35W oil, #1 pistons and silver springs.

• Fig. 22d. Not recommended except for extremely rough conditions. More progressive than 22c. Chooses excessive down travel, so odd 3 thin spacers inside the shock. Use 40W oil, #1 pistons and blue springs.

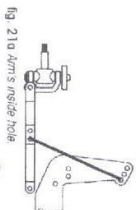


Fig. 21a Arm's outside hole

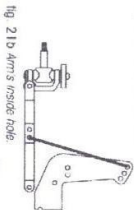


Fig. 21b Arm's inside hole

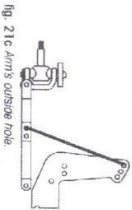


Fig. 21c Arm's outside hole

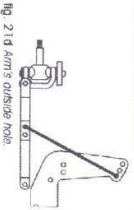


Fig. 21d Arm's outside hole

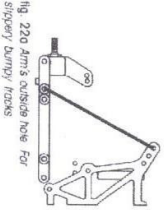


Fig. 22a Arm's outside hole for slippery/bumpy tracks

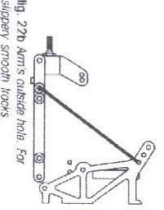


Fig. 22b Arm's outside hole for slippery/smooth tracks

Make sure you re-check the ride height after shock mounting changes and check that your dogbones remain seated if you mount your shocks outside on the tower.

On setup sheet: Mark here which hole you mounted your shock on the B3 rear tower and rear suspension arm.

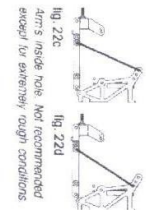


Fig. 22c

Fig. 22d

Arms inside hole. Not recommended except for extremely rough conditions.

Wheels & Tires

B3 Rear Tires

The choice (Fig. 230) is one of the most crucial choices a racer has to make. The proper tire choice will either hook up all your car's setups or ruin it.

How do I know which tire to use?

- The harder the surface, the smaller the pin, or spike on the tire. If the surface is soft or has a loose layer on top, the tire pin or spike will become longer to try and get down to the harder surface below.
- The smoother the surface, the softer the tire compound can be. With rougher surfaces, choose med. compounds. Glass coils for hard compounds.
- Rougher surfaces and many corners favor rounded profile tires for their cornering traction. Smoother surfaces favor flatter profile tires for their maximum flat surface traction.

• Choose the tire that the most successful racers are using at that track. This saves you money—it keeps you from buying tires that won't work on the track.

On setup sheet: You write in which brand and type of tires you used.



Fig. 230 When it comes to winning, your choice of tire is second in importance to picking.

TIP

With one piece rims, glue the tires to the rims with CA Remover. Observe to wet the tires with a small hole so they won't bounce.

TIP

Try applying the traction compound to all four tires when encountering slick surfaces. Use traction compound when on dry, clean tracks when you need more traction, especially through the corners.

(Special thanks to Scott Givart for some of this tire info.)

Z3 Tire Inserts (foam)

Today's tires are thin and need support to retain their shape. Tire inserts, Fig. 24a, give this support.

How do I know which foam to use? The foam insert's density is important. The foam insert that comes with the tires nine times out of ten is the insert you should use. Too firm an insert will cause your car to bounce, resulting in loss of traction. Too light a



Fig. 24a More often than not, you should stick with the foam the insert that came with your tires.

foam will cause the car to wander and to be very unstable.

On setup sheet: Write in the foam brand that you used.

TIP
Trim your foam inserts at the inside edge of the foam. This will allow the ends of the tie to fit in the rim better and the foam will also support the tie much better.

25 Wheels

Associated provides 1-piece wheels and 3-piece wheels for your kit. Associated seals these wheels (rims) in natural white, fluorescent yellow, and black.

How do I know which wheel type to use?

- 1-piece wheels, fig. 25a, are used because of their lighter weight, but their drawback is that they must be glued to the tires. They allow quick change from one set of prepared wheel/tire combos to another. Preferred wheel by racers.
- 3-piece wheels, fig. 25b, are heavier, but they allow you to change from worn tires to fresh tires less expensively, using the same wheels repeatedly. Great for racers on a budget. Con: They don't fit the newer 2.2" tires.

On setup sheet: You check here if you used 1-piece wheels, 3-piece wheels, or an alternative type.



Fig. 25a 1-piece wheel



Fig. 25b 3-piece wheel

Electrical

24 Battery Type

Your batteries power your electrical components. They determine your run time, maximum power transmitted to the motor, and their dumping characteristics (how the power drains) may determine whether you win or lose.

Which cells should I use?

- RC2000 cells, fig. 26a left, give you longer run times than RC1700 cells, if geared comparatively.
- RC2000 cells give you more power than the earlier 1700 cells.
- Also, matched cells maintain power longer, while unmatched cells may drop power gradually as the weaker cells fail before the others.
- Racers on a budget may want to use 1700



Fig. 26a Individual cells

cells

Extra battery tips for maximum performance:

- Recommended charge rate for Sonyo cells is 4.0 amps.
- After initial charge, let the batteries cool, then just before use re-peak once.
- Do not trickle charge or pulse charge.
- When done racing, discharge your pack to 3.0 volts to remove memory.
- Use a high-temperature/high voltage soldering iron for better contact with the cells to prevent heating up the whole cell and damaging it.
- Lightly sand the area to be soldered with #600 sandpaper to ensure a better solder joint.

On setup sheet: You write here the brand and type of batteries you are using. If you are using Ready WIZzapaps, then you would write "2000 WIZzapaps," "2000", or simply write the part number.

27 Battery Placement

You can slide your batteries forward or back, or leave them in or near the center, fig. 27a (for long chassis; shorter chassis have two spacers).

When do I change the battery placement?

- Place it toward the front if you want more responsive steering. (Because more weight is transferred to the front wheels.) This will sacrifice some rear traction.
- Place it toward the rear if you want more rear traction. This will also result in less steering.

How do I change the battery placement? You position the batteries using the #9238 foam pads to move them forward or toward the rear of the car.

On setup sheet: You mark which battery pack position you used.

More steering and less traction with batteries toward front

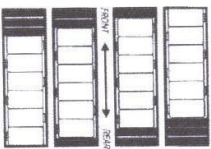


Fig. 27a Less steering and more traction with batteries toward rear.

Fig. 27b Some racers assemble their packs like shown in order to position them toward center.



28 Radio

Your hand-held transmitter sends signals to your servos to control your car steering and speed. Popular radio systems include Futaba, Airtronics, and KO

Propo.

What should I consider in a radio?

- We recommend FM over AM radios for their better reliability.

On setup sheet: You write in which brand of radio you used for this race.

Steering Servo

Under your radio direction, the servo horn pivots left or right, pushing/pulling the steering tie rods connecting between the servo and the wheels to help you steer your car. The servo is usually included with your purchase of a transmitter. Popular servos include Airtronics, Cirrus, Futaba, Hitec, Hobbico, JR Radio, and KO Propo.

What should I consider in a servo?

- Generally, for on road racing, you may want a servo with faster transit speed, because they will feel more responsive.
- For off road racing you'll want a servo with more torque. The servo's torque is measured in oz-in. (The more ounces, the stronger the servo.) Your second consideration other that will be servo transit speed for responsiveness, but this depends upon your driving style.

On setup sheet: You write in which brand of steering servo you used in your vehicle.

Speed Control (ESC)

As its name implies, the "speed control" controls the rpm's of your motor, and thus the speed of your vehicle according to the acceleration you give it at your hand-held transmitter. A better, more advanced breed of ESCs are the LRP digital speed controls. A low-cost mechanical substitute for the ESC is the resistor speed control.

On setup sheet: You write in which ESC you used in your vehicle.

Servo Saver Tuning

The servo saver is just that. It acts as a buffer to absorb jts transmitted by the steering tie rods so they don't strip the gears in the steering servo. The servo saver springs the servo's gear will have. You can adjust the tension of your servo saver by tightening or loosening the aluminum adjusting nut (found next to fig. 7c). Standard setting is when the top of the nut is flush with the tube. For the B3773 Associated disc sails ball bearings, #49 182) for the ball crank, which marginally improves servo smoothness. Tip: Coat the V-groove with a small amount of grease for extra protection.

How do I know when to adjust the resistor?

- When the standard setting results in braking your servo, then back off the nut.
 - Standard setting is when the top of the nut is flush with the tube.
- On setup sheet:** This setting is not noted on the setup sheet.

ESC Motor

The ESC feeds your radio transmitter commands to the motor, then the motor turns the transmission gears, which then turns the axles that drive your rear wheels. Motors come in many stock and modified varieties, giving you many tuning options.

How do I know which motor to use?

- Match your motor to the correct application. Off road and on road vehicles require different motors. Generally, on road racing favors more rpm while off road favors higher torque. Ready's Sonitz, fig. 31a, was designed for off road. Our Ready catalog takes the guesswork out of which motor you should buy for your car. It's free for the asking.
- Choose the number of turns. "Turns" refers to the number of times the wire wots wound around each armature arm. The fewer the turns, the higher the rpm (revolutions per minute), or top end speed (the highest speed attainable by that motor). So, if you wish the fastest motor, choose a motor with the fewest number of turns. Keep in mind that the fewer the turns, the greater the battery draw, which means lesser run time.
- Then choose the type of wind. fig. 31c. "Winds" of "Double," "Triple" or "Quad" refers to the number of strands of wire wound around the armature, double being two strands, triple being three, quad being four, and quint being five. The type of wind is for fine tuning your motor's power band. In general, the winds with fewer wires give the impression of kick-starting your wheels, while the winds with more wires will bring you up to top end speed more slowly.

If you have a entry slick track, then winds like single and double may cause your wheels to spin, other winds—triple, quad, quint—may give your car better traction. In addition, the less turns of wire, the less run time you will have, because the fewer wires will draw more power from your batteries.

The performance gains by changing the type of wind is subjective and may be noticed only by experienced racers with bugsles that respond well

Exit performance motor tips:

- Spray the motor commutator area, fig. 33c, with motor cleaner after every 2 to 3 turns while it is running. Over a 15 second span, spray the com-



fig. 31a Make sure the motor you use is designed for off road use. Ready's Sonitz? fits the bill for off roadbugges



fig. 31b Turns refer to the number of times the wire was wrapped around the armature, determining your top speed.

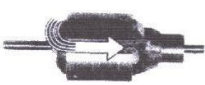


fig. 31c Winds refer to the number of strands of wire wrapped around the armature, and determines the placement of your power band.

fig. 30a Digital speed control from LRP



motor several times for 2 to 3 seconds. Keep doing so until the runoff is clean.

- After the motor spray, apply a small amount of lightweight oil to each bushing for lubricating. Applying too much oil will pick up dirt and contaminate the commutator and brushes.
- Never overgear your motor (to get pinion on too small spur). Excess heat from overgearing can harm your motor.

On setup sheet: You write here which brand and type of motor you used. If you used a Ready Sonic2 "S" motor, 12 turn double wind, it can be written as "Sonic2 12x2".

Are there other ways to get the most out of my motor? Several other motor tuning ideas can be noted on your setup sheet. They are:

- **32** Type of motor brushes. Fig. 32a. The motor brush contacting the armature completes the electric circuit of your motor, therefore, the better the connection, the better the motor performance. Make sure you match your brush to the proper application. There are motor brushes designed specifically for on road or off road applications—brushes that fit large commutators and other brushes for small commutators. As a B3 owner, your interest is with large commutators, such as the Sonic2, fig. 31a, which requires laydown brushes. Ready recommends the #760X laydown brush for the Sonic 2. Serrated brushes help seat the brushes to the armature more quickly, getting you up to performance more quickly. Silver contact brushes transfer power more efficiently, but wear your armature more quickly. Remove the brushes from the holders every 3 to 5 runs and inspect them for wear and burning. Replace the brushes if you notice wear or burning. Failure to do this will harm your armature.

On setup sheet: You note the brushes you used.

- **33** Type of motor springs. Fig. 33a. You can change the tension of the spring by changing the angle of its two ends (by squeezing them closer together or pushing them farther apart). The tension of the spring affects the pressure of the brush against the armature. In general, the more tension, the more torque; the less tension, the more rpm.



Fig. 32a Motor brushes must be matched to the correct type of armature. Ready recommends laydown brushes for the Sonic2 motor for off road competition use. Motor performance depends on brush performance when worn.

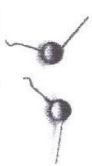


Fig. 33a Motor springs.



Fig. 33b Note the tick mark before you change your spring.

22

On setup sheet: You note which springs you used.

- Motor timing is accomplished by loosening (but not removing) the two top screws of the endbell (not the brush hood screws) and turning the endbell slightly. Then the screws are tightened again. Turning the endbell to the right on Ready motors gives you more rpm and less torque, to the left results in less rpm and more torque. The timing has already been set optimally by the factory, so carefully mark a tick mark on the can aligned to a tick mark on the endbell. Fig. 33b. (Arrow points to one such tick mark) so you can later return it to its original position. Ready strongly recommends you keep the factory setting.

- Cutting the commutator (at arrow in fig. 33c) is accomplished with a corner file. The commutator is the area in contact with the brushes. Fine scratches form on the comm when the commutator takes past the brushes, producing less than optimal connection. A corner file will trim this area so it is smooth again for optimum performance.



Fig. 33c The arrow points to the commutator corner of the armature.

34 Pinion Gear

The pinion gear, fig. 34a, is attached directly to the motor shaft and drives the spur gear, which interfaces with the transmission. Changing the pinion gear to more or fewer teeth will make big changes to your buggy's run time and top speed.

How do I know when to change my pinion gear?

- You need to properly match the pinion teeth number with the spur gear teeth number and your motor. For best results, use the numbers in the chart following.
- The larger the number of teeth, the greater the speed, but it results in less run time and too many teeth (overgearing) could harm your electric.
- The smaller the number of teeth, the more run time, but you will often lose top-end speed. ("Top-end speed" refers to the fastest speed you could obtain.)
- Consider changing your gearing according to track length. For longer tracks, top end would be more important, so try a pinion tooth larger than the chart following. For shorter, twisting tracks, try a pinion tooth smaller than the chart.
- Following is the current recommended numbers for the B3. You should not increase your pinion size



Fig. 34a Pinion gear

23

by more than one tooth) than indicated or you may harm your motor.

Motor	Pinion	Spur	Final Drive Ratio
24 deg. ROAR stock	24	81	8:1:1
DS Spec motor	23	81	8.45:1
36 deg. stock motor	20	81	9.72:1
1.4 turn modified motor	22	81	8.83:1
1.3 turn modified motor	21	81	9.25:1
1.2 turn modified motor	20	81	9.72:1
1.1 turn modified motor	19	81	10.23:1
1.0 turn modified motor	18	81	10.81:1

How do I change my pinion gear? You loosen the set screw on the pinion gear, slide off the gear, and insert a new one.

On setup sheet: You write in the number of teeth of the pinion gear that you mounted on your motor output shaft. This number is usually from 15 to 26 for the B3. Associated sails 48 pitch stock pinion gears from 1.4 through 2.6 tooth, and precision machined 48 pitch pinion gears from 15 through 26 tooth.

E3 Spur Gear

The spur gear, fig. 350, is attached directly to the transmission. It interfaces between the motor and the transmission. Changing the spur gear to more or fewer teeth will make big changes to your buggy's run time and top speed.

You need to properly match the spur gear teeth number with the pinion gear teeth number and motor. See the chart earlier.

How do I change my spur gear? You remove the screws, slide off the gear, and insert a new one.

On setup sheet: You write in the number of teeth of the spur gear you mounted on your transmission. Associated sails various spur gears numbered 81, 83, 85, and 87.

To get the Final Drive Ratio, do the math: Spur teeth # is divided by Pinion teeth # then multiplied by 2.4 (transmission ratio).

Example: (for 24 deg. ROAR stock) 81 divided by 24 equals 3.375. 3.375 times 2.4 equals 8.1. Final Drive Ratio is 8:1:1.

TIP The B3 has a transmission ratio of 2.40:1. (This means that the motor shaft rotates 2.4 times for every one turn of the transmission output hubs.) A pinion gear with too many teeth can put too much load on the motor, damaging it. Changing to less of a radically different diameter can also damage the motor. You may need to use the above Final Drive Ratio formula if you decide to convert to an axle and change to less of a different diameter for more information, read the inside box cover.



fig. 350 Spur gear

Other

EG Chassis

Team Associated offers long, strided and short length chassis for the RC10B3 car. They are available in molded composite and Carbon Fiber composite (graphite).

How do I know which chassis to use?

- The longer chassis provides stability for bumpy tracks.
- The standard chassis provides the best, all-around stability for most tracks.
- The shorter chassis works best on smooth, tight tracks of quick, tight, carpet tracks.
- The molded composite chassis has more flex, but is heavier than graphite.
- The graphite chassis is lighter, its rigidity also makes it more responsive.

On setup sheet: You note which chassis you are using, and whether you used the graphite chassis.

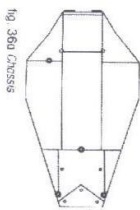


fig. 360 Chassis



fig. 360

TIP Carefully cut leveled holes in your chassis to lower your car's. This lower center of gravity results in better cornering.

E7J Weight in Bulkhead

The front bumper can be removed to add weight to the bulkhead, fig. 370.

Why should I add weight to the front? Add weight if you need extra steering on slick or high-traction tracks. Your car will change direction slower. Not used for rough surfaces, 7 grams weight is standard.

How do I add weight to the front? Weight is added to the hollow part of the front bulkhead, as shown or right, by removing the screws holding the front bumper, fig. 370.

The weight can come in the form of a lead stick that has been preperforated in 1/4" segments that you break off and add to the bulkhead. The weight is held to the bulkhead with sticky tape or servo tape.

On setup sheet: You mark here how much weight you added to the bulkhead, in grams or ounces.

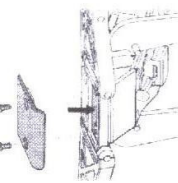


fig. 370 You can remove the front bumper and insert weight in the hollow space indicated by the arrow.

E3 Wheelbase Adjustment

You can make adjustments to your wheelbase. That is, you can shift the rear wheels toward or back.

How do I know when to adjust the wheelbase?

- Both spacers to the rear, fig. 38a, will move your hub carriers toward the front of the vehicle, shortening the wheelbase and increasing rear traction (because it would then bear the brunt of the battery and motor weight). This is the standard setting.
- Both spacers to the front will shift the hub carriers toward the rear of the chassis, lengthening the wheelbase and increasing steering.

How do I change the wheelbase? By moving the spacers as noted above, you must first remove an E-clip from the pin, slide out the pin, then place the pins on in a different order as you push the pin back through.

On setup sheet: You indicate where you placed the spacers in relation to your hub carrier. You have three choices, short, medium and long.

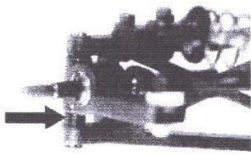


Fig. 38a. Placing these spacers in front or in back of the rear hub carriers will adjust your wheelbase.

E3 Slipper (clutch)

The Associated ATC regulates the amount of wheel spin, either absorbing it itself, or letting the wheels spin. It therefore acts like a buffer between the tires and the tranny/motor, controlling the amount of traction ("slipping") of your rear tires. Tightening the slipper has the effect of locking the tranny gears to your wheels, so if you over-tighten the slipper, you can damage your transmission gears landing off a jump.

When would I make the slipper looser or tighter?

- The purpose of the clutch is to gain traction. On a high traction surface such as carpet, you can run your slipper a little tighter than on a low traction surface.
- If your tires are spinning (slipping) too much, then loosen the slipper.

How do I change the slipper? You change the



Fig. 39a. Adjust your slipper by turning the clutch nut.

knobslipper on the Associated Stealth ATC by turning the torque control clutch nut, fig. 39a, to loosen the slipper, back off the nut. To tighten the slipper, tighten the nut.

Beware of over-tightening the torque clutch (slipper), otherwise you may damage the differential landing off a jump.

If you recently rebuilt the Stealth tranny, then run the car a little on the loose side for about one minute before adjusting for race settings. With a fully charged battery, your torque clutch should only slip 2-3 feet before fully engaging. If your wheels slip longer, then loosen the slipper.

On setup sheet: You check off which slipper clutch you are using, the standard Associated Stealth transmission ATC, the aftermarket Hydra or Viscous slippers, or another type. You also note here if you ran the slipper standard, looser than standard, or tighter.

E3 Body

The aerodynamic body protects your components and will influence your buggy's handling on different tracks in a small way.

On setup sheet: You write here which body you used.



Fig. 40a. E3 car body.

E3 Wing

Your wing, fig. 41a, aids in rear traction. Slide the wing back for more rear traction.

On setup sheet: You indicate if you used a wing.



Fig. 41a. New wing.

E3 Off Road Track Conditions

This section has detailed specifications for many different types of tracks. Marking these track conditions carefully will better help you to match your settings to other tracks that are similar. Tracks change depending on the weather, being damp or dry, etc., and such information omitted may cost you the next race. If you use the same settings when the track changes from dry to damp.

Note carefully your type of track conditions, then go back over this Guide and look for underlined terms that match your track, such as slick tracks, or bumpy tracks. Note what changes are recommended and get ahead of the competition already!

Also, paying particular attention to this area will help others understand why you deviated from the standard setup, or used it successfully. Pay particular attention to track layout description (length, jumps, etc.) if your track layout is changed frequently.

Setup sheets without this track information is practically useless, because the whole idea of setups is to hook up the vehicle to race to its fullest potential on that particular track.

On setup sheet: You mark here the type of track you drove on!

43 Race Comments

Every racer should get a feeling for why they finished where they did. Some reasons are obvious, others not so obvious.

On setup sheet: You write here your outcome of the race. Did you 1Q with these settings? Did you win, but only because the racer who always beat you in the past did not show? You need to note these details in which Main did you finish? Was it tough competition or smooth sailing? What observations can you write here that will help you race next time? These comments will help you and those who see your setup sheet!

43 Buggy Comments

Every driver has to judge their vehicle's overall handling after all the settings have been made and put to the test. You should be able to express those observations on paper.

On setup sheet: You write here how your vehicle handled overall. Also, note here any new hot-uses you were experimenting with, and what impact they had on the car's performance. What made you happy about the car? How were you dissatisfied? What problems came up that you would want to consult a more experienced racer about?

How to Convert Your B3 to a Hopped-Up B3

- Here are all the parts you will need to convert your B3. Budget for a B3 truck:
- #2304 Cotton Fiber front shock tower
 - #2219 Cotton Fiber front shock tower
 - #2253 front tie rods
 - #2223 front shock mounts
 - #4327 front body post
 - #2304 Cotton Fiber chassis
 - #2331 Cotton lower stop for truck chassis
 - #2349 Cotton Fiber rear shock tower
 - #2339 Cotton Fiber rear arms
 - #2341 Rear shock mounts
 - #2409 Rear shock kit
 - #5432 front shock kit
 - #2429 front silver springs
 - #5489 Rear green springs

B3 Setup for Grass

For racing on grass, try this setup:

- Front:**
33wt oil #1 pistons, Outside hole on shock tower, Inside hole on arm, Outside corner link hole on tower.
- Rear:**
30 wt oil #1 pistons, Middle hole on shock tower, Outside hole on arm, Inside hole in Outer head corner link, Outside of the way back. Believe it or not, that's the middle position.

Here is a checklist of orders to consider not to be scrambling. Check out these potential problems if you want to go faster:

- 1 **Shock/Spring setup.** If your car bounces too much, then while it's in the air you control acceleration (because the rear has the most touching the ground, poor traction).
- 2 **Load leveling.** It is important to practice getting around the track smoothly, that is, keeping consistent lap times. Speed will suffer if the driver rombles all over the track, keeps crossing, or takes the long way around. You want the most highest line around the track. Without a lot of practice, your driving skills may not be able to handle the extra power.
- 3 **Too much weight on the car.** This wastes the motor's power, because too much of its energy is just trying to hold its own weight instead of propelling it forward. Consider replacing with lightweight components, such as aluminum screws, graphite parts, aluminum pins, titanium one-piece wheels, narrower tires, nylon nuts.
- 4 **Maintainability control.** You can have the fastest motor, but if you're changed or insufficiently tested, you may not be giving it the energy needed to perform at its best. For the easiest maintainability combination, try a Reedy "Scor2", seven cells, and gear it 18-811 (for 6 minute racing we gear 17/87.) If your track has no tires, just add more cells!
- 5 **Speed/torque motor control.** The fastest motor on one track may not be the best choice on a different track. Pros are always seeking the best middle ground between the motor's torque and speed. Like two people on a season, you can't have both of the highest point of the same time.
- 6 **Good tire choice.** Tires poorly matched to the track may end up wasting valuable grip's as they spin in place, good traction is key.
- 7 **Good setup.** Remember to start with the standard setup, practice getting around the track smoothly, then begin to change one setting at a time so you can learn the effect. Always have someone time your efforts with a stop watch. If your lap times are slower, then go back to the earlier setting and change something else. When you find the setting that is just right for you, then fill out the blank setup sheet for your records. These are the steps Mark Povils and I have to do this for every new kit we release—hurry where the standard kit setups come from.)
- 8 **Improve gearing.** Use the gearing that comes with your manual or motor for best results. A smaller spur gear and larger pinion will increase the top speed of your car. Fewer teeth on a pinion gear means more acceleration (gelling up to speed quickly) and less top speed.
- 9 **Gear mesh too tight.** This will increase load on the motor, costing you power. You should be able to just rock them in place.
- 10 **Lockdown too tight.** It's possible to have the front wheel nuts so tight they will bind the bearings, increasing drag on your motor.
- 11 **Bushings.** One of the best upgrades you can make is to replace your bushings with bearings. They reduce drag and maintenance.
- 12 **Tires, locks on tires.** Are your tires securely glued to your 1.1 spec wheels? Tires that spin on the rim cost you power.
- 13 **Dirt.** Get in your car can make it heavier and roughen the areas that should be smooth.

How to Go Faster

If you convert your B3 buggy to an road use with structure on road driverless tires, your smaller tires can lower your top end speed. To maintain your optimum performance, you may need to change your gear ratio. To get your new gear ratio, we must do some math (groan). Here's how:

- 1 Divide the old tire diameter by the new tire diameter. (Example: 3 divided by 2.75 equals 1.09.)

Converting to On Road

- 2 Multiply your present Final Drive Ratio (from page 24), by the ratio. (Example: 8.1 times 1.09 equals 8.831 ratio.)
- 3 Finally, multiply your pinion gear by the same ratio and round to the nearest whole number. (Example: 24 times 1.09 equals 26.16 or a 26 tooth pinion gear.)
- 4 Change your pinion gear to the new one to maintain the top speed you had before the tire conversion.